


Thank you for your purchasing. Please follow the installation instruction to upgrade.

(Warranty void if you do not upgrade by the instruction.)

The installation instruction is suitable for MD2 C48 rear derailleur cage only. Actual installation as below:



2mm Hex wrench
4mm Hex wrench
#1.5mm Phillips screwdriver

The picture of MD2 C48 and the tool for upgrade.

1 Tighten L screw counterclockwise to pull away interval between the body and the cage.

2 Take out the limit screw.




3 Use 2mm Hex wrench to turn counterclockwise and take out three pcs screws on derailleur cap, and take out the cap and the rubber washer.



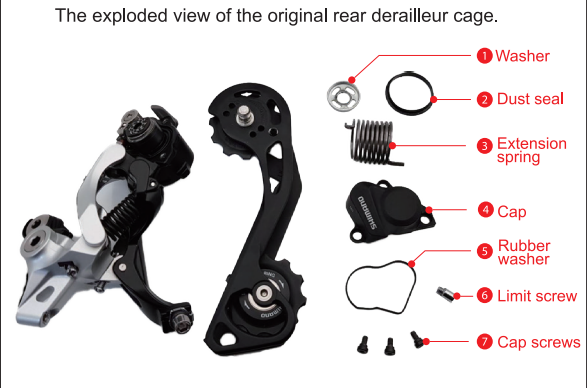
4 Use 4mm Hex wrench to turn counterclockwise and take out rear derailleur cage.

Note: Please press down the black loop mechanical structure to avoid jumping out and falling apart during turning and taking out the cage.



(Hold down the part during turning)
 (Hold on and keep the position)

The exploded view of the original rear derailleur cage.



- 1 Washer
- 2 Dust seal
- 3 Extension spring
- 4 Cap
- 5 Rubber washer
- 6 Limit screw
- 7 Cap screws

5 Put the washer on the adapter of MD2C48.




6 Note the position in different modal.



7 Put the extension spring on the adapter of MD2C48.



8 Fix the dust seal into the derailleur's body.



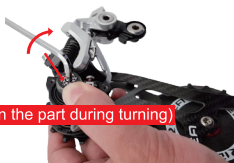
9 Fix MD2 C48 rear derailleur cage into derailleur's body. Please lock the spring on the inner latch position of derailleur's body.

Note installation position



10 Use 4mm Hex wrench to turn clockwise and tighten up. Please press down the black loop mechanical structure to avoid jumping out during tightening.

(Hold down the part during turning)



11 Fix the rubber washer.



12 Fix the dreaillleur cap and use 2mm Hex wrench to turn clockwise and tighten up three screws.



13 Turn the derailleur's body clockwise and the cage counterclockwise to fixed position. Note turning direction to avoid damage.



14 Fix the limit screw.

(Note: Please do not over tighten, or the limit screw may get stripped.)



(Fix the limit screw)

Upgrade is complete.

Compatibility:

SHIMANO XTR M986
XT M786
SLX M675



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